

**BOSS<sup>®</sup>**  
**PRO****WATER  
PROOF SEAL****399**  
**SILICONE**

# 100% GLAZING PROFESSIONAL GRADE

**BOSS<sup>®</sup> 399**

100% Glazing

Silicone Sealant is a one-part, neutral curing, medium modulus sealant formulated for the window and door glazing market. It offers primerless adhesion to vinyl, wood and aluminum. For use as a primary backbedding compound as well as a perimeter weatherseal for field glazing and window installation. **BOSS<sup>®</sup> 399** cures in the presence of moisture and oxygen to provide excellent resistance to cold, rain, ozone, heat and sunlight.

**COLORS:****Cartridge**

- 142287 - Clear
- 142289 - White
- 142282 - Beige

**FEATURES:**

- VOC compliant
- AAMA approved
- Bonds to Kynar 500<sup>®\*</sup>
- Excellent backbedding sealant
- Medium modulus
- Weather resistant
- Primerless adhesion
- Low odor

\*Kynar 500<sup>®</sup> is a trademark of Arkema Inc.

\*\*Test small area for compatibility before painting

**THE IDEAL SEALANT/ADHESIVE FOR:**

- Vinyl
- Wood
- Aluminum
- Clean Metal
- Glass
- Rubber
- Fabric
- Ceramics

**PACKAGING:**

- 10.1 oz. Cartridge
- 5 Gallon Pail
- 55 Gallon Drum
- Other sizes available upon request

Scan the QR Code to see the full line of **BOSS<sup>PRO</sup>** Products!



Visit Our Website

[www.bossproducts.com](http://www.bossproducts.com)

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## TYPICAL PROPERTIES

### Uncured

Specific Gravity	Colors: 1.20 Clear: 1.00
Sag/Slump	NIL
Tack-Free Time	15 min
Cure Time at 75°F (24°C) and 50% RH (3/8" thickness)	24 hours
Extrusion Rate	275 g/min

### Cured - Physical

Durometer Hardness, Shore A, points	Colors: 27 Clear: 16
Elongation	500%
Tensile Strength, psi	260
Service Temperature	-40°F to 325°F
Application Temperature	-35°F to 140°F

\*These values may vary depending on environmental factors such as temperature, humidity, and type of substrate.

Information on this data sheet is subject to change without notice and should not be used for writing specifications. For additional information on specific applications, contact Soudal Accumetric.

## LIMITATIONS

None

## CAUTION

DIRECT CONTACT OF UNCURED SEALANT IRRITATES EYES AND MAY IRRITATE SKIN. OVEREXPOSURE TO VAPOR MAY IRRITATE EYES, NOSE AND THROAT. Avoid eye and skin contact. Use only outdoors or in a well ventilated area. Do not handle contact lenses with sealant on hands. IN CASE OF EYE CONTACT, flush eyes with water for 15 minutes. Obtain medical attention. IN CASE OF SKIN CONTACT, remove from skin and flush with water. KEEP OUT OF REACH OF CHILDREN. For safe handling information on this product, consult the Safety Data Sheet (SDS).

  
Soudal Accumetric

Call The  
**BOSS<sup>®</sup>**

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